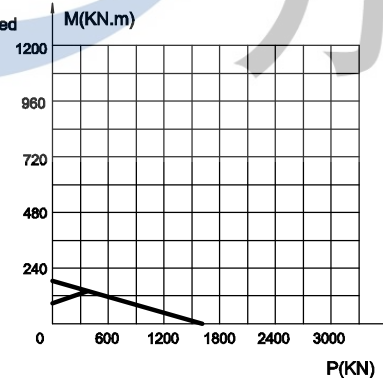
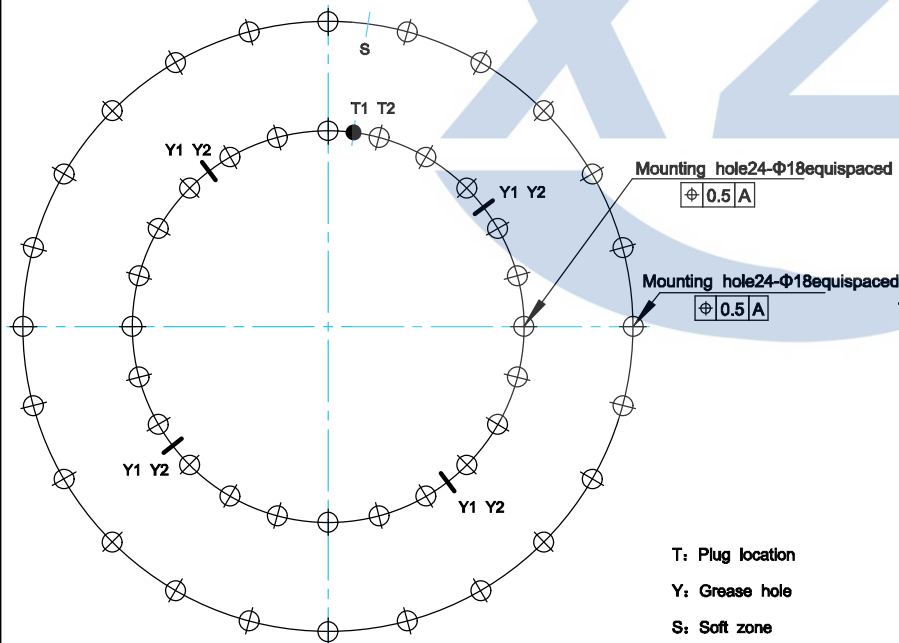


Module	m	8
Teeth no.	Z	74
Teeth pressure angle	α	20°
Modification coefficients	x	0
Reduction coefficients	km	0
Precision(GB10095-88)		10
Average base tangent length and deviation	W	209.04 ^{-0.31} _{-0.49}
Spanned tooth count.	k	9
Base tangent length change tolerances	Fw	0.125

Others ∇ 12.5

NOTES:

- Undeclared chamfer 1.5×45°
Edges chamfer
- Raceway of Inner & outer ring Induction hardened, hardness:55~62HRC
Depth≥3.0mm
- Axial & radial clearance:0.04~0.20mm
- Inner & outer ring quenched & tempered
hardness:207~262HB



T: Plug location
Y: Grease hole
S: Soft zone

No.	Standard	Name	Material	Model	Qty.	Remark
08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ8	2	
06		Plug	CN45	Φ27	2	
05	JB/T7940.7	Oil nipple	Component	M8×1	4×2	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	Φ22.225	111±1	
02	HG/T2349	Spacer	Nylon	D22	111±1	
01	GB/T699	Outer ring	50Mn		1	

Design	Standard	Model	WD-071.22.476	Drawing		Weight	100Kg
Check		Name	Slewing bearing	Qty.		Scales	
Process	Approval	Material	50Mn	Total	1 page	The 1st page	
Date		XUZHOU WANDA SLEWING BEARING CO., LTD Tel: +86 516 83309366 Fax: +86 516 83915766 http://www.slewing-bearing.com					