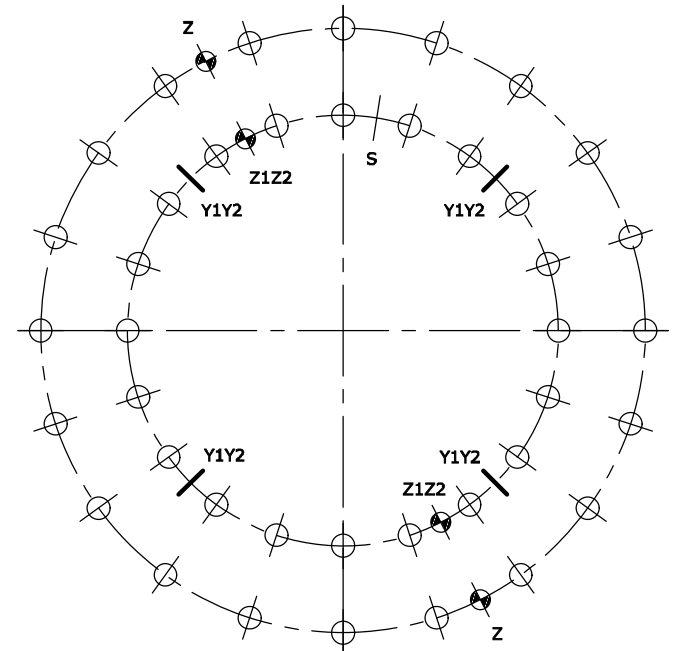
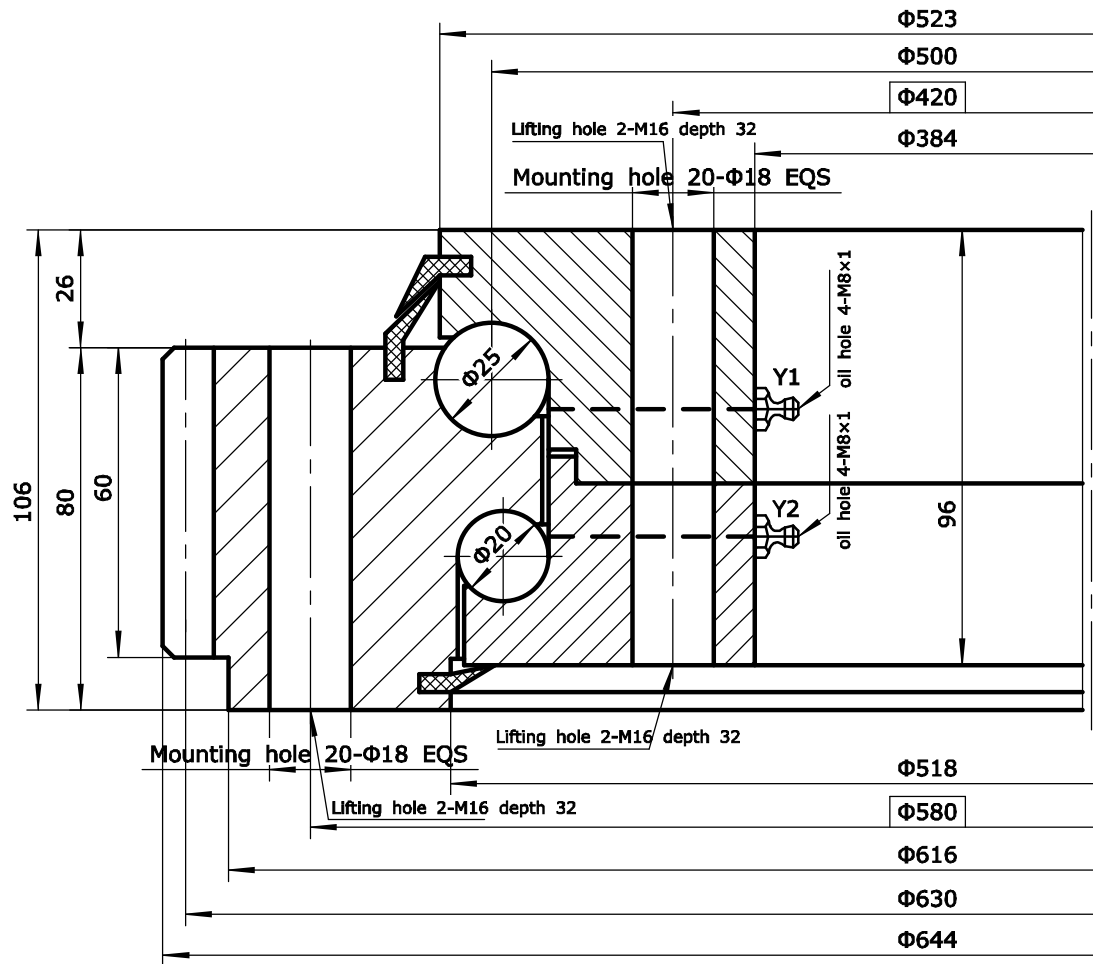


6.3

U.O.N



Notes:

1.Raceway of inner &outer ring induction hardened. hardness: 55~62HRC  
Depth≥3.0mm

2.Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model				
Module	m	5	Gear heat treatment requirements		Date	Approve		021.25.500		Weight	100kg	
Teeth no	z	126	HRC		Qty	Size	Axial clearance	Scale				
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	20	Φ18	Radial clearance	The 1st page			
Modification coefficients	x	+0.5			Outer ring mounting hole	20	Φ18	Total 1 page				
Reduction coefficients	km	0.5			Oil hole	2×4	M8×1	The 1st page				
Pitch diameter	d	630							Material			
										50Mn		
										Total 1 page		
										The 1st page		
										<p>XUZHOU WANDA SLEWING BEARING CO.,LTD</p> <p><b>XZWD</b> 万达</p> <p>Fax: +86 516 83309366 Fax: +86 516 83915766</p> <p>http://www.slew-bearing.com</p>		
										<p>Technical processing standards without notes according to ...JB/T2300-2011</p>		
										<p>T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole</p>		