



- Notes:
1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth ≥ 3.0mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight			
Module	m	8	Gear heat treatment requirements	Date	Approve		QNA.800.25A		142kg				
Teeth no	z	82		HRC		Qty	Size	Axial clearance	0.06~0.30	Name	Slewing Bearing	Qty	Scale
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	18	Φ22	Radial clearance	0.06~0.30	Material	50Mn	Total 1 page	The 1st page
Modification coefficients	x	+0.5			Outer ring mounting hole	18	Φ22	Machine tolerances without notes ≤200 ≤500 ≤710 ≤1120 ±0.30 ±0.40 ±0.50 ±0.65 ≤1600 ≤2000 ≤2500 ≤3150 ±0.80 ±0.95 ±1.10 ±1.35 ≤4000 ≤5000 ±1.65 ±2.0					
Reduction coefficients	km	0			Oil hole	2	M8×1						
Pitch diameter	d	656											
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011					
										Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			